



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5096 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales

Copy

CO00031306

Customer N° CL10001056

Date 2017/05/19

Delivery date 2017/05/26

Your order N° 36372

Processed by Josianne Bourdon

Salesman

Carrier OUELLETTE VALLEYFIELD

Credit Terme NET 30

Shipped to

DART AEROSPACE LTD
, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page 1

| Product Description | Weight | Qty | U/M | PCS NB | | Internal Use Only | | | |
|--|--------|------|---------|--------|-----|-------------------|----|---|-----|
| | | | | CMD | EXP | B/O | IN | I | S C |
| 1 AL 2024 T3 .125 4' X 12" PLI NS000000022 AL 2024 T3 .125 1/X 4' X 12" HEAT: 20870888 | 1.00 | 1.00 | UN_\$UN | 1.00 | | | | | OUT |

Total Weight (LBS) :! 0.00

NIR : R-109516-6

Conditions : All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts ever 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total (\$CAD)
Deposit 1 000.05
Balance 0.00
1 000.05

| | | | | | | | |
|---------------|---------------|----------------|------|----------------------|---|---|---|
| Prepared By : | Verified By : | Delivered By : | Time | Customer's Signature | Y | M | D |
|---------------|---------------|----------------|------|----------------------|---|---|---|

SHIP TO:

**KAISER
ALUMINUM**

Trentwood Works - Spokane, WA 99215

Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number

4450116

SOLD TO:

| | | | | |
|---|--------------------------------------|--------------------------|-----------------------------|------------------------------------|
| CUSTOMER PO NUMBER: C73754-2 | WORK PACKAGE: | CUSTOMER PART NUMBER: | SHIP RUN/LOAD: 103820/15 | GOV'T CONTRACT NUMBER: |
| KAISER ORDER NO: 1227556-2 | SHIP DATE: 1-FEB-2017 | ALLOY: 2024 | CLAD: BARE | TEMPER: T3 |
| PRODUCT DESCRIPTION: Kaiser Stretched | WEIGHT SHIPPED: 3540 LB | QUANTITY: 41 PCS EST. | TRUCK B/L #: 2064992 | GAUGE: 0.1250 IN (3.1750 MM) |
| DIAMETER/WIDTH: 48.000 IN (1219.2 MM) | LENGTH: 144.000 IN (3657.6 MM) | | | |

MHU 2082624; LOT 208708B8: 41 pieces;

*D868715***Certified Specifications**✓ AMS 4037/RevQ
CMMP 019/RevD✓ AMS-QQ-A-250/4/RevB
✓ CMMP 025/RevV

✓ ASTM B 209/Rev14

Test Code: 1504

Lot: 208708B8

Cast 371

Drop 07

Test Results

Ingot 3

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

| Tensile: | Temper | Dir / # Tests | Ultimate KSI (MPA) | Yield KSI (MPA) | Elongation % |
|----------|--------|------------------|----------------------------|----------------------------|--------------|
| | T3 | LT / 2 (Min:Max) | 68.4 : 68.9 (472 : 475) | 47.5 : 48.3 (328 : 333) | 19.2 : 19.4 |

(ASTM E1251)

| Chemistry: | SI | FE | CU | MN | MG | CR | ZN | TI | V | ZR | OTHER |
|-------------|------|------|-----|------|-----|------|------|------|------|------|----------|
| Actual(wt%) | 0.07 | 0.15 | 4.8 | 0.53 | 1.3 | 0.01 | 0.08 | 0.02 | 0.01 | 0.01 | TOT 0.05 |

ALLOY LIMITS

| | SI | FE | CU | MN | MG | CR | ZN | TI | V | ZR | OTHER | MAX |
|----------|------|------|-----|------|-----|------|------|------|------|------|-------|------|
| 2024 | | | | | | | | | | | | |
| MIN(wt%) | 0.00 | 0.00 | 3.8 | 0.30 | 1.2 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | EACH | 0.05 |
| MAX(wt%) | 0.50 | 0.50 | 4.9 | 0.9 | 1.8 | 0.10 | 0.25 | 0.15 | 0.05 | 0.05 | TOT | 0.15 |

Aluminum Remainder

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4450116

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- was melted in the United States of America or a qualifying country per DFARS 225.672-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 282.225 for domestic content.
- has been thermally processed in compliance with AMS 2772, where applicable.
- is mercury free, within the limits of detection of ASTM E1215 (< 1ppm).
- is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- is free of weld repair.
- meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punished as a felony under federal law.



JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M2024735-125

PO / BATCH NO.: 0036372/4137653

DATE: MAY 29 2017

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: .125

QUANTITY RECEIVED: 4859R

THICKNESS RECEIVED: .122

QUANTITY INSPECTED: 4859R

SHEET SIZE ORDERED: 4x12

QUANTITY REJECTED: 0

SHEET-SIZE RECEIVED: 4x12

| DESCRIPTION | NCR (Check Y/N) | | COMMENTS |
|---|--------------------|-----|--------------|
| SURFACE DAMAGE | Y | (N) | |
| CORRECT FINISH | (Y) | N | |
| CORROSION | Y | (N) | |
| CORRECT GRAIN DIRECTION | (Y) | N | |
| CORRECT MATERIAL PER M-DRAWING | (Y) | N | 45mB209 |
| CORRECT THICKNESS | (Y) | N | |
| PHOTO REQUIRED | Y | (N) | |
| CORRECT REF # TO LINK CERT | (Y) | N | H+ #208708B8 |
| CORRECT MATERIAL IDENTIFICATION | (Y) | N | |
| CORRECT M# ON THE MATERIAL | (Y) | N | |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y | (N) | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y | (N) | |

| CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|-----|-------|-------|--|
| TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING | HRC | HRB | DUR A | DUR D | |
| | | | | | |
| | | | | | |

testers located in the Quality Office

| | | | |
|--------------------------|----------------------|--|--|
| QC 18 INSPECTION | | ENGINEERING SIGNOFF (if required) | |
| INSPECTED BY: <u>CB</u> | SIGNED OFF BY: _____ | | |
| DATE: <u>MAY 29 2017</u> | DATE: _____ | | |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36372**

Purchase Order Date 5/18/2017

PO Print Date 5/23/2017

Page Number 1 of 2

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

| Line Nbr | Reference Vendor Part Number Line Comments Delivery Comments | Description/ Mfg ID | Req Date/ Taxable CD Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|----------|--|------------------------|--|---------------|---------------------|
| 1 | M2024T3S.125 | 2024-T3 .125 sheet | 5/24/2017 Yes 5/24/2017 | 32.00 sf | \$27.66 \$885.00 |

MATERIAL: 2024-T3 ALUMINUM SHEET
AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037 OR ASTM B209

Line Total: \$885.00

| | | | | | |
|---|----------|--------------------------------|-----------|------|------------------|
| 2 | 71401-45 | PROCUREMENT QUALITY CLAUSES | 5/24/2017 | 1.00 | \$0.00 \$0.00 |
|---|----------|--------------------------------|-----------|------|------------------|

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

80175-29

PO Instructions: QUOTATIO SOU0034193

Note:

5/23/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36372**

Purchase Order Date 5/18/2017

PO Print Date 5/23/2017

Page Number 2 of 2

Order From :

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact**Ship To Phone**

Ship Via: Yours ppd

Ship Acct:**Buyer**

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$0.00

PO Total: \$885.00

PO Instructions: QUOTATIO SOU0034193

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 5/23/2017